# SIGN PANELS AND APPURTENANCES *(Kane Co. Supplement)*

Updated: 09/15/2023

Revise the second paragraph of Article 720.04 the Standard Specifications to read:

All sheet aluminum sign panels and supporting panels shall be mounted to the sign posts or supporting channels with **3/8** in. **316** stainless steel hex head bolts with **nylon insert stainless steel** lock nuts. For design panels **6.25** sq ft (**0.58** sq m) or greater in area, a flat **stainless** steel fender washer shall be placed next to the bolt head and the nut. A 1/8 in. (3 mm) thick nylon washer shall be placed between the metal washer and the sign face. For sign panels less than **6.25** sq ft (**0.58** sq m) in area, a **stainless** steel flat washer shall be placed next to the bolt head and nut. A nylon washer shall be placed between the metal washer and the sign face. **For sign panels 9 sq ft (0.84 sq m) or greater in area, 3 bolts per sign post with the appropriate lock nut and fender washer shall be utilized. Fender washers shall have a minimum outer diameter of 1-1/2 in. (1.5 inch).**